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RBT18902-G-1
Job Sheet 204220



Part No: RBT18902-G-1

Job Qty: 30 pcs

Part Name: Rubber Gasket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/19

Job Tracking No:

Due Date: 12/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18902 Rev.C IPP Rev. A 18.12.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	30 pcs	12/18/19	12/18/19	0.17	2.00	Waterjet - Flow		12/19/12/05
110	QC 2	30 pcs	12/18/19	12/18/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		12/19/12/05
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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12/5/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	30 pcs	12/18/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	DAS DEC 10 2019 40
				QC 8 - 52	9-89
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	30 pcs	12/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	ALL
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	30 pcs	12/18/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 53	DEC 11 2019

Part Op 100 - 1-Cut as per DWG. DWG. Rev: C PROG. Rev: C 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	.1500 sf (.005 ea)	100-Waterjet - Flow - 1	5131432

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MNEO80S.125	0	188	0

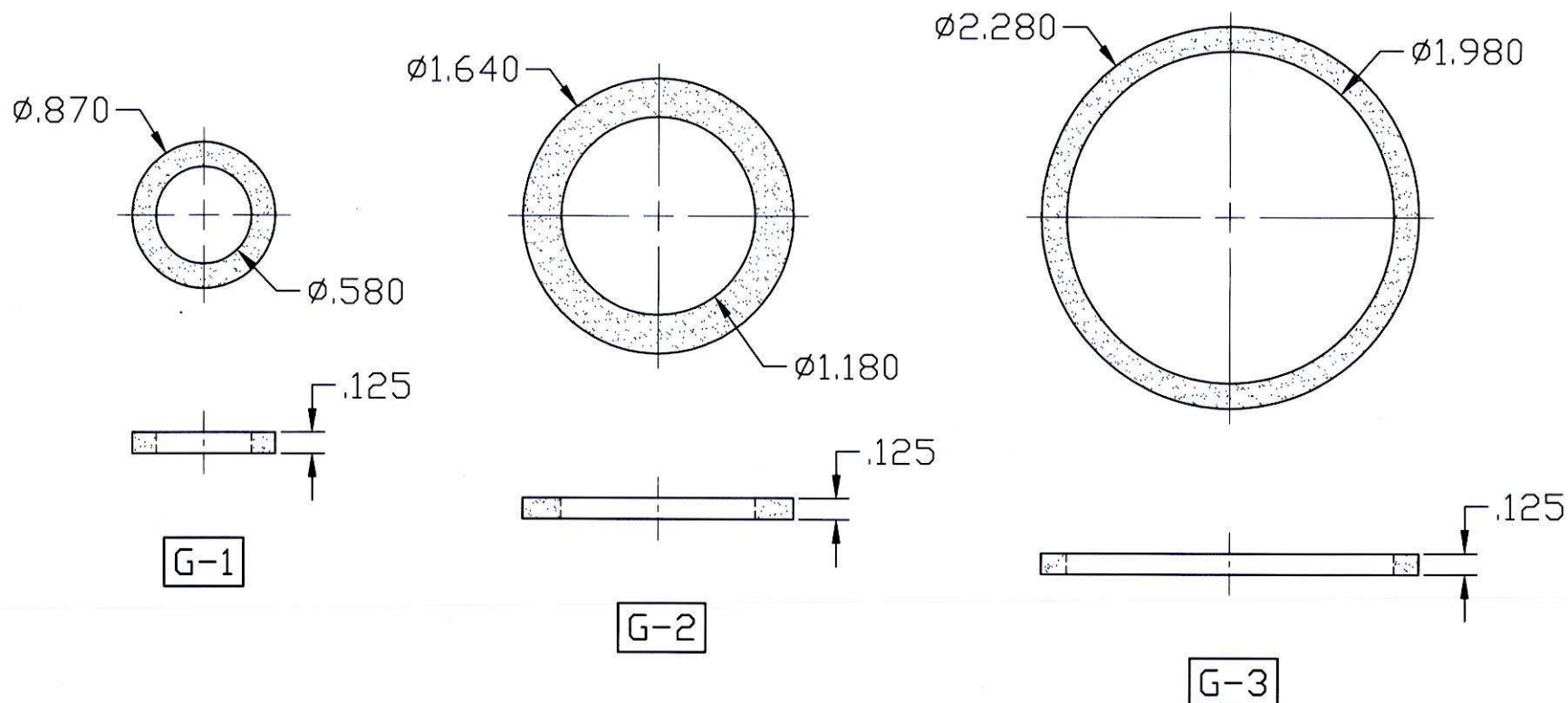
Part Specifications

Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTE:

GASKET MATERIAL - RUBBER SYNTHETIC SHEET, TYPE B, CLASS 2 PER MILL-R-6855 OR EQUIV. FIRM HARDNESS ~ 75 .125 THICK.

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 204220 MWS
19-12-05

RED BARN MACHINE	
TITLE REGREASING TOOL - NOTAR	
DWG NO. RBT18902-G-1 thru G-3	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: COLE
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	APPROVED: <i>D. Med</i>
FRACTIONS ± 1/32 ANGLES ± .5°	USED ON MODEL MD NOTAR
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 × 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DATE 12-31-03
SCALE NTS	SHEET 4 of 4

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

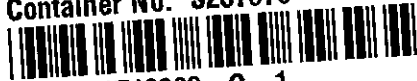
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Container No: S237670



Part: RBT18902-G-1

Job No: 204220

Serial No/Batch: S237670

Revision: C

Inspector:

Exp Date:

Instructions:

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Date: 12/06/19